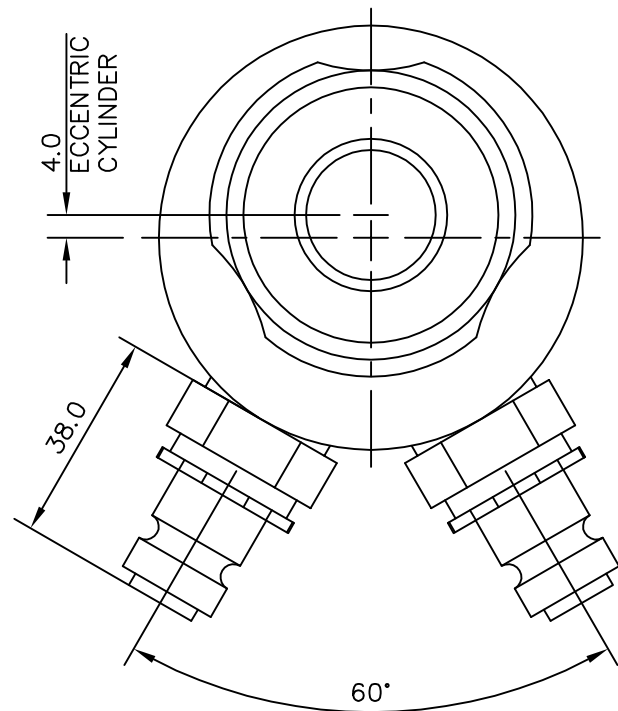
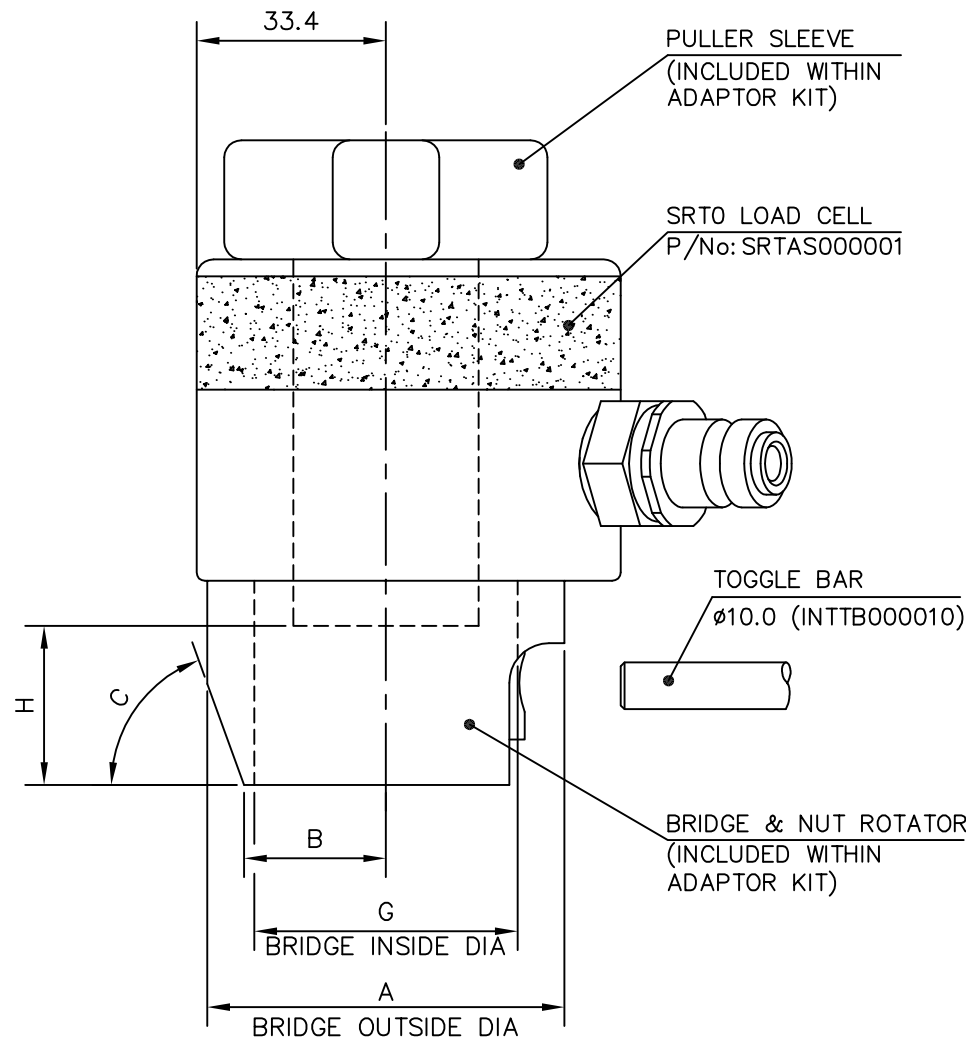
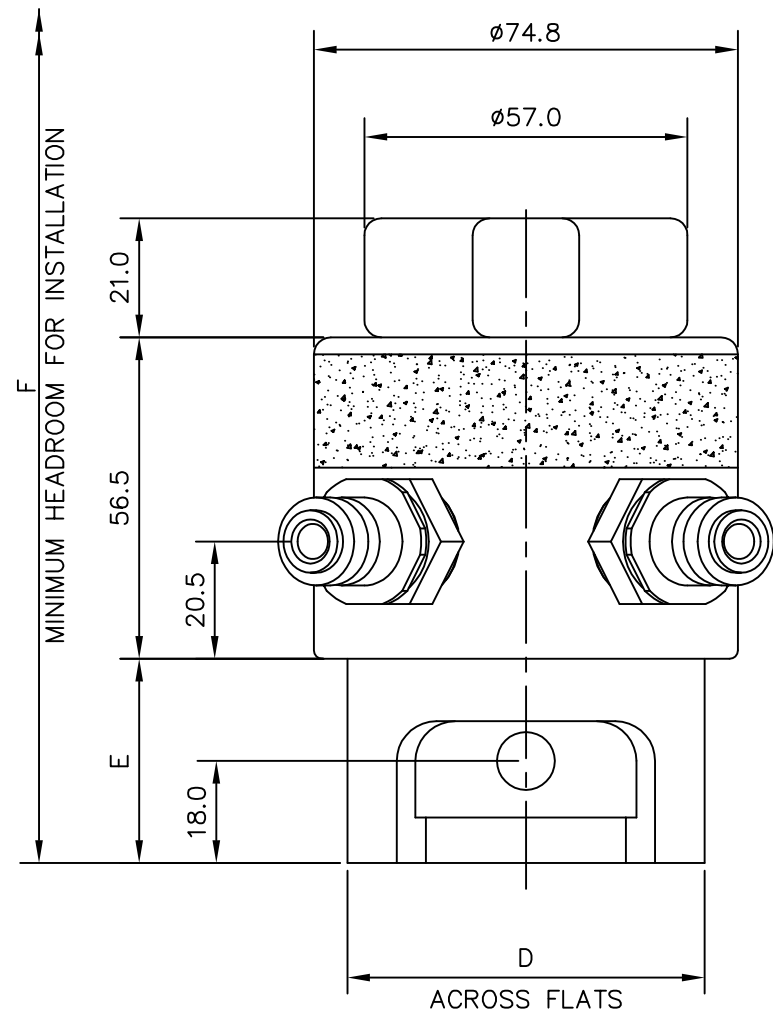
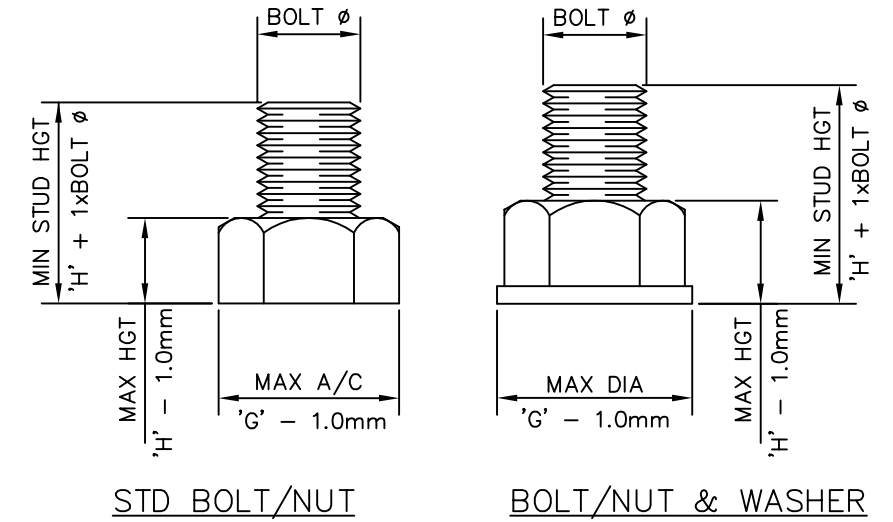


Dimensions in MILLIMETRES

DO NOT SCALE



BOLT/NUT INFORMATION



SRT0 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 1067 mm² (1.65 in²)
- LOAD AT MWP : 160 kN (35971 lbf)

TENSIONER FEATURES

- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
3/4" UNC	1-1/4"	SRTAS000002	63.0	25.0	70*	-	36.0	143.0	45.0	22.0
7/8" UNC	1-7/16"	SRTAS000004	63.0	25.0	70*	-	36.0	146.0	45.0	25.0

M20 x 2.5	30mm	SRTAS000006	63.0	25.0	70*	-	36.0	143.0	45.0	19.0
M22 x 2.5	32mm	SRTAS000008	63.0	25.0	70*	-	36.0	146.0	45.0	21.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

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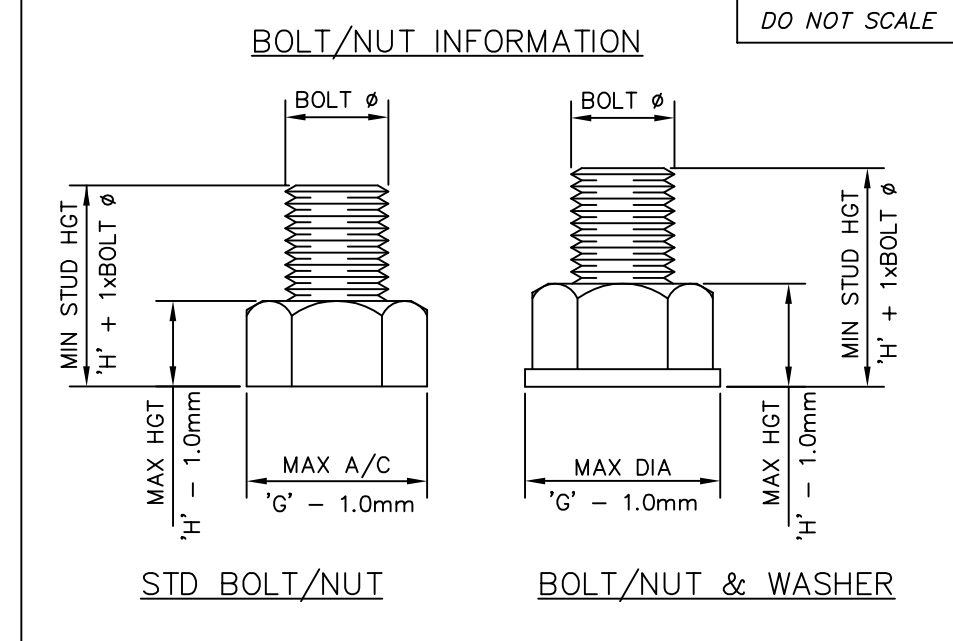
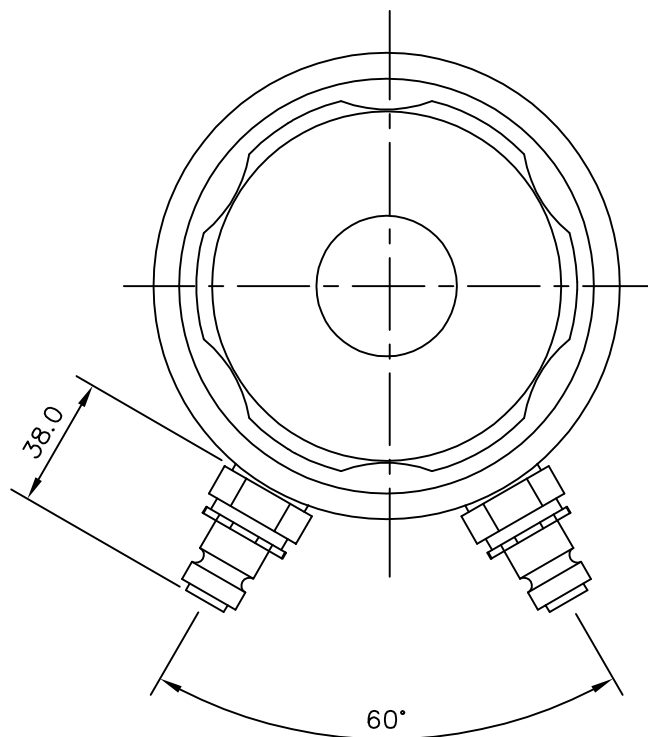
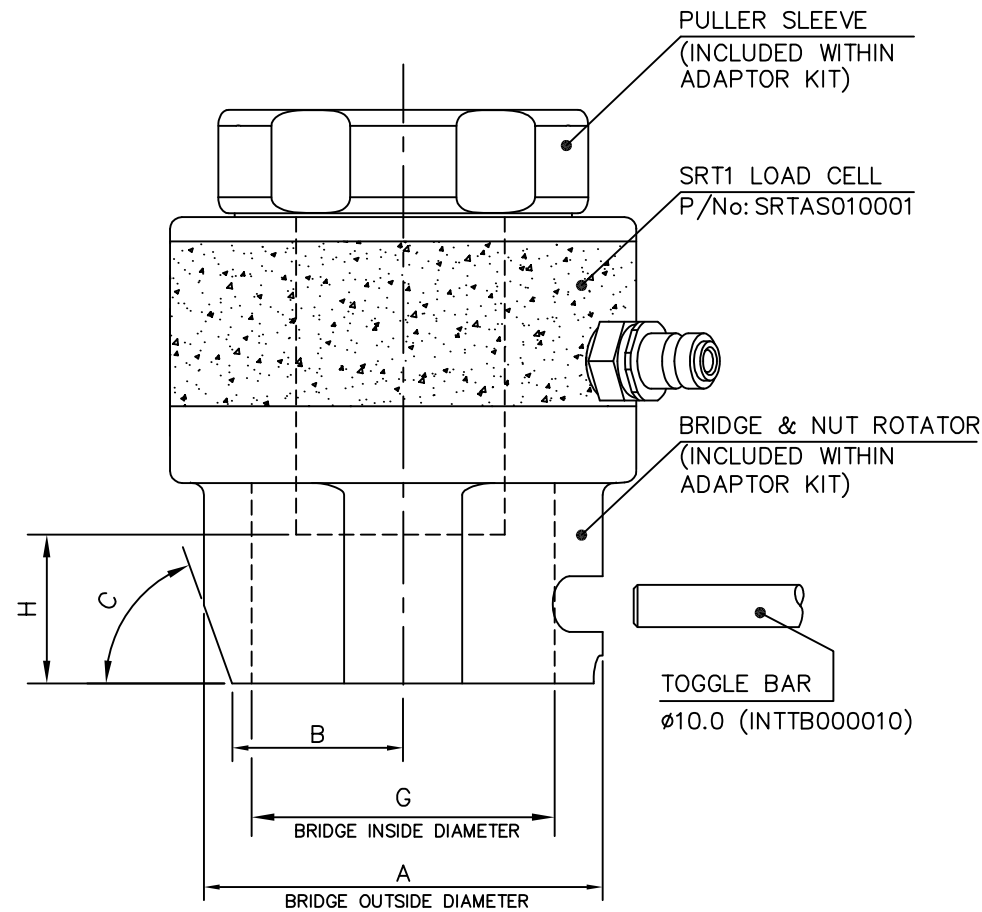
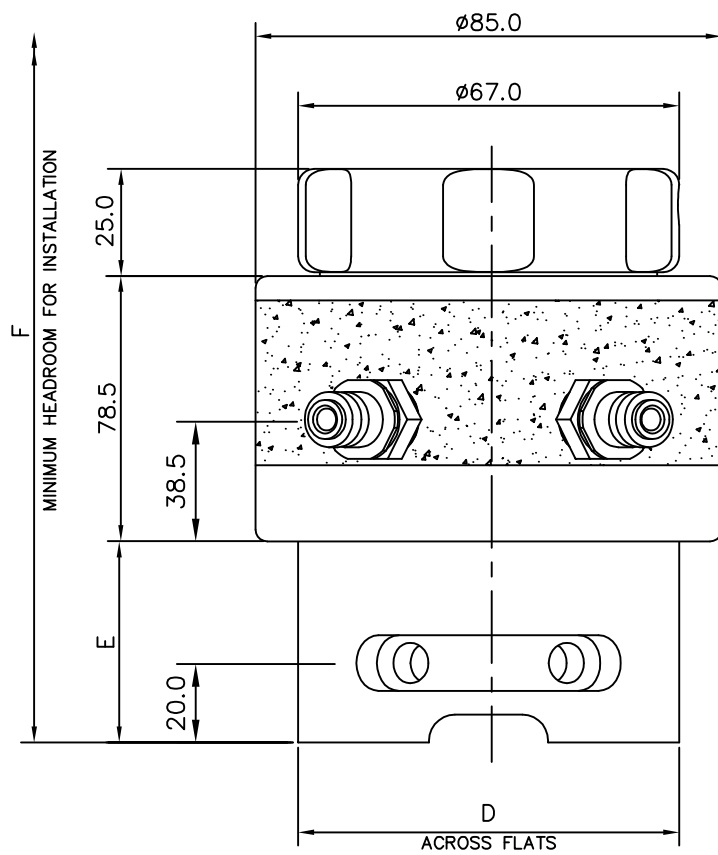
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General Tol.	Quantity	Material	Heat Treatment	Finish Processes
±0.25 USO	-	-	-	-
Surface Finish	Drawn by I.O'BRIEN Checked by T.DODDS File Name - Date 07/11/2011 Scale NTS			
3.2 µm USO				
Geometric Tol.	Title SRT0 HYDRAULIC TENSIONER GA Drawing Number SRTGA000001 Edition 1 Sheet 1/1			
◎ 0.10				
// 0.20				
⊕ 0.25				

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	I.O'BRIEN



Dimensions in MILLIMETRES



SRT1 TENSIONER SPECIFICATIONS

MAX WORKING PRESSURE	:	1500 Bar	(21,750 psi)
MAX STROKE	:	10 mm	(0.394")
HYDRAULIC AREA	:	1867 mm ²	(2.89 in ²)
LOAD AT MWP	:	280 kN	(62950 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
1" 8UN	1-5/8"	SRTAS010003	68.0	28.0	70*	-	38.0	177.0	50.5	30.0
1-1/8" 8UN	1-13/16"	SRTAS010005	76.0	31.0	75*	-	41.0	183.0	55.5	33.0
M24 x 3.0	36mm	SRTAS010007	68.0	28.0	70*	-	38.0	175.0	50.5	23.0
M27 x 3.0	41mm	SRTAS010009	68.0	28.0	70*	-	38.0	178.0	50.5	26.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

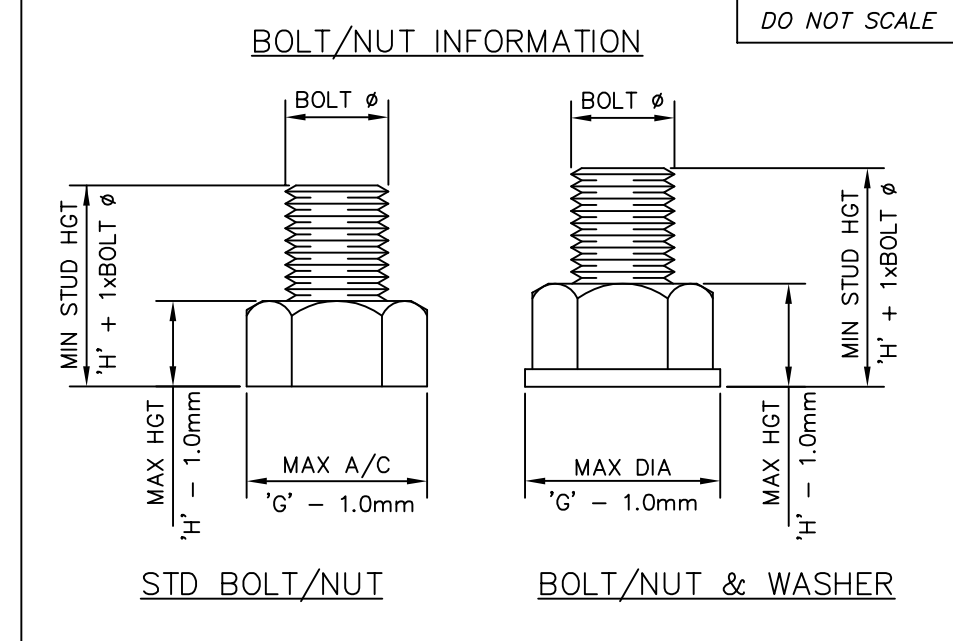
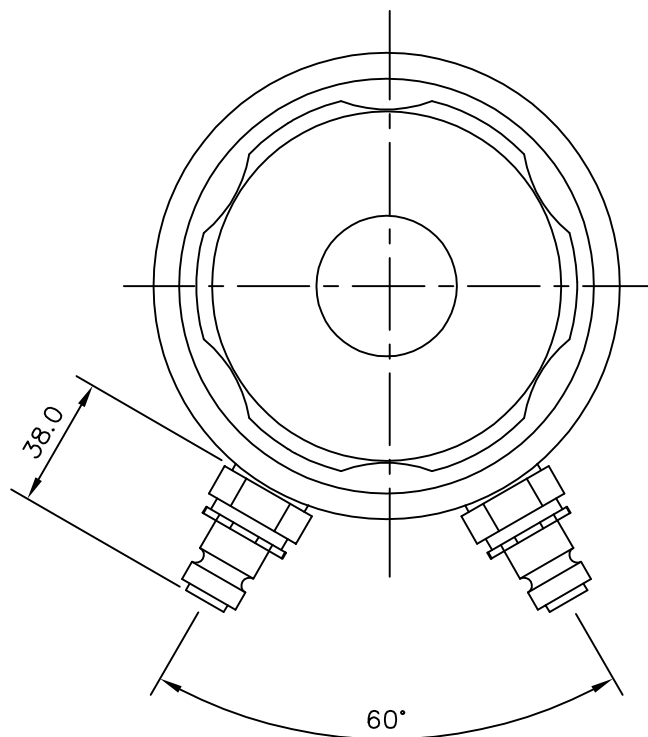
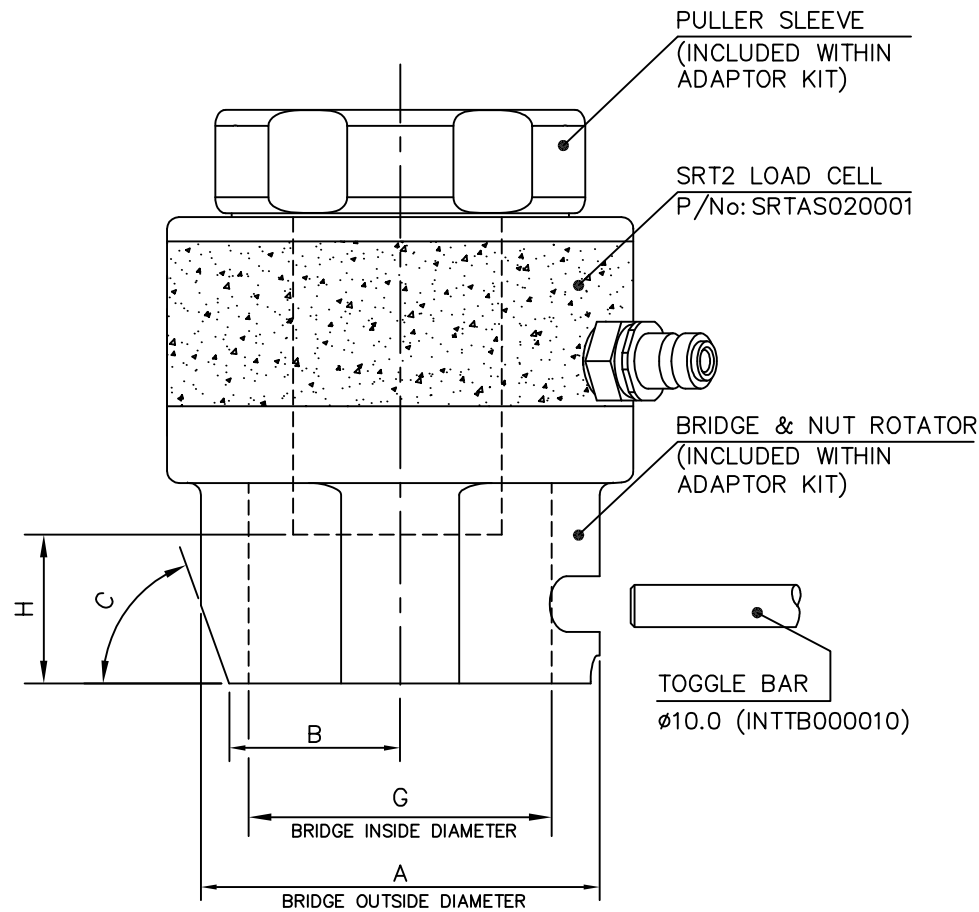
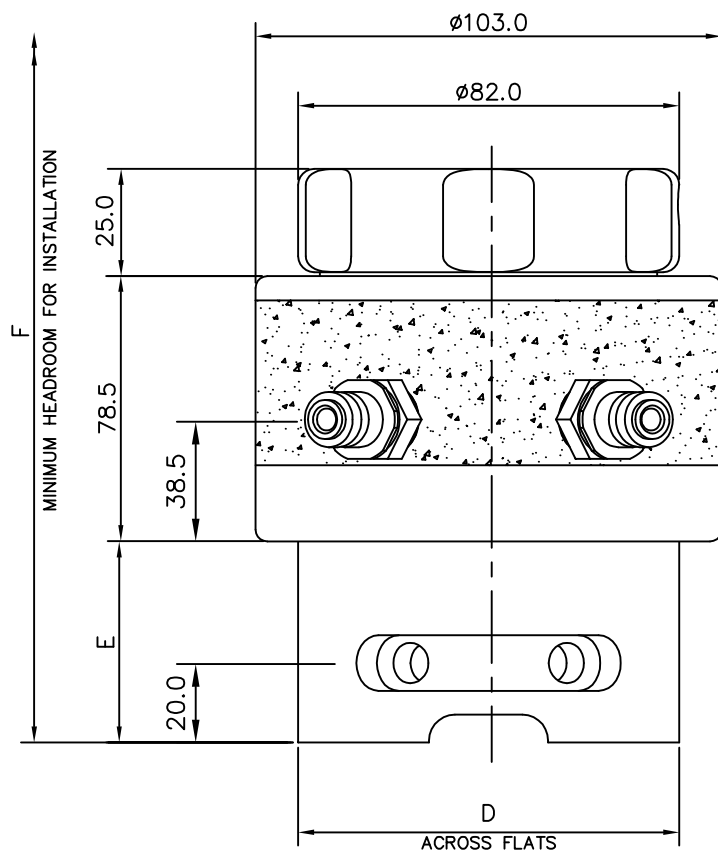
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General Tol. ±0.25 USO	Quantity -	Material -	Heat Treatment -	Finish Processes -
Surface Finish 3.2 µm USO	Drawn by I.O'BRIEN		Checked by D.CAMPBELL	Date 04/06/2013
Geometric Tol. ◎ 0.10 // 0.20 ⊕ 0.25	File Name -		Scale NTS	Title SRT1 HYDRAULIC TENSIONER GA
Drawing Number SRTGA010001			Edition 1	Sheet 1/1

1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	A.DONALDSON
Rev	Revision Description	Date	Signature	Checked

Dimensions in MILLIMETRES



SRT2 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 3001 mm² (4.65 in²)
- LOAD AT MWP : 450 kN (101169 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
1" 8UN	1-5/8"	SRTAS020003	75.0	30.0	60°	-	38.0	175.0	50.5	30.0
1-1/8" 8UN	1-13/16"	SRTAS020005	80.0	30.0	60°	-	41.0	181.0	55.5	33.0
1-1/4" 8UN	2"	SRTAS020007	84.0	35.0	70°	-	44.0	188.0	62.0	36.0
1-3/8" 8UN	2-3/16"	SRTAS020009	88.5	38.0	63°	-	47.0	191.0	67.5	39.0

M24 x 3.0	36mm	SRTAS020011	75.0	30.0	60°	-	38.0	175.0	50.5	23.0
M27 x 3.0	41mm	SRTAS020013	75.0	30.0	60°	-	38.0	178.0	50.5	26.0
M30 x 3.5	46mm	SRTAS020014	80.0	30.0	60°	-	41.0	184.0	55.5	28.0
M33 x 3.5	50mm	SRTAS020015	84.0	35.0	70°	-	44.0	190.0	62.0	30.0
M36 x 4.0	55mm	SRTAS020016	88.5	38.0	63°	-	47.0	196.0	67.5	33.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)
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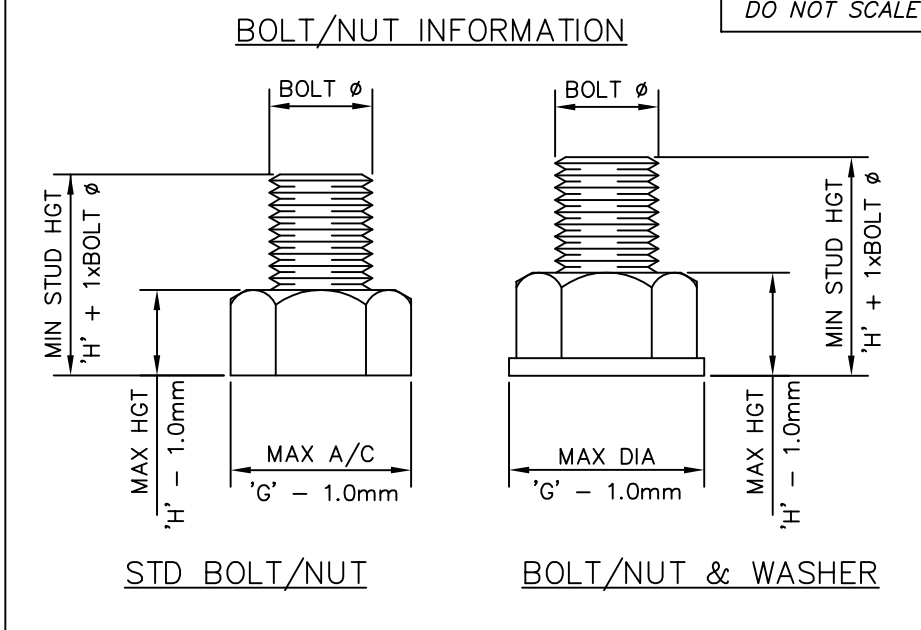
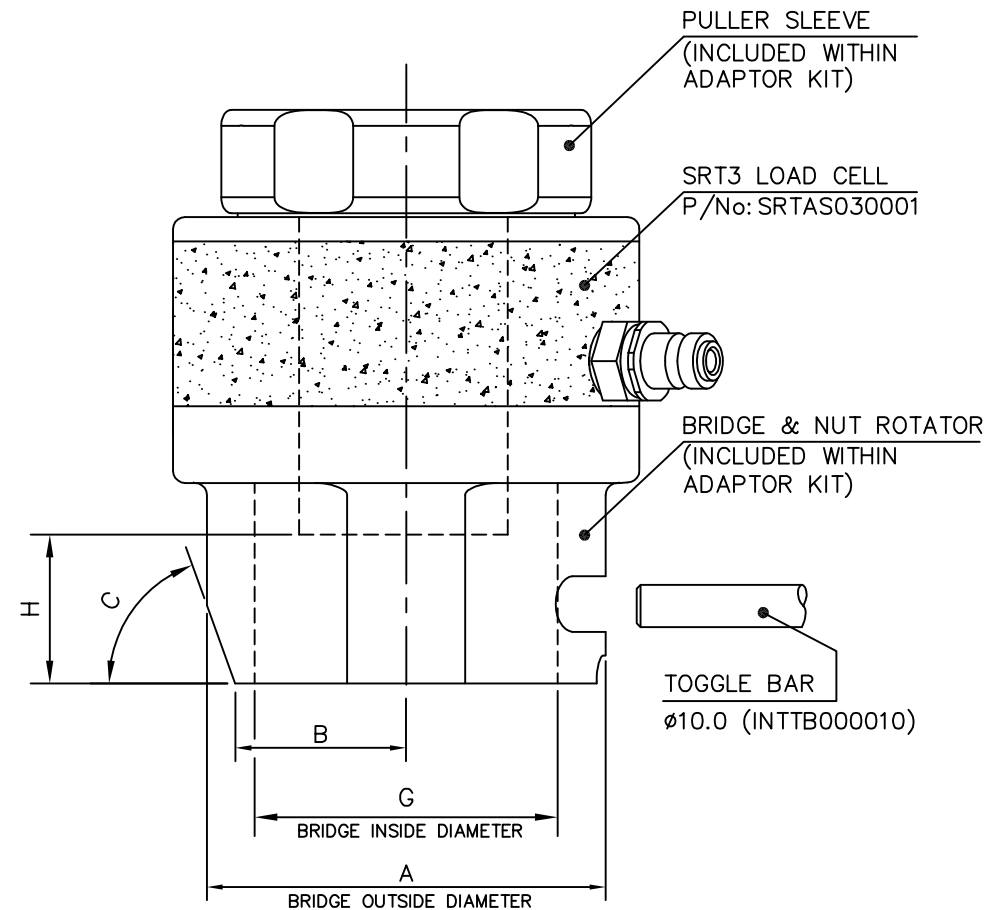
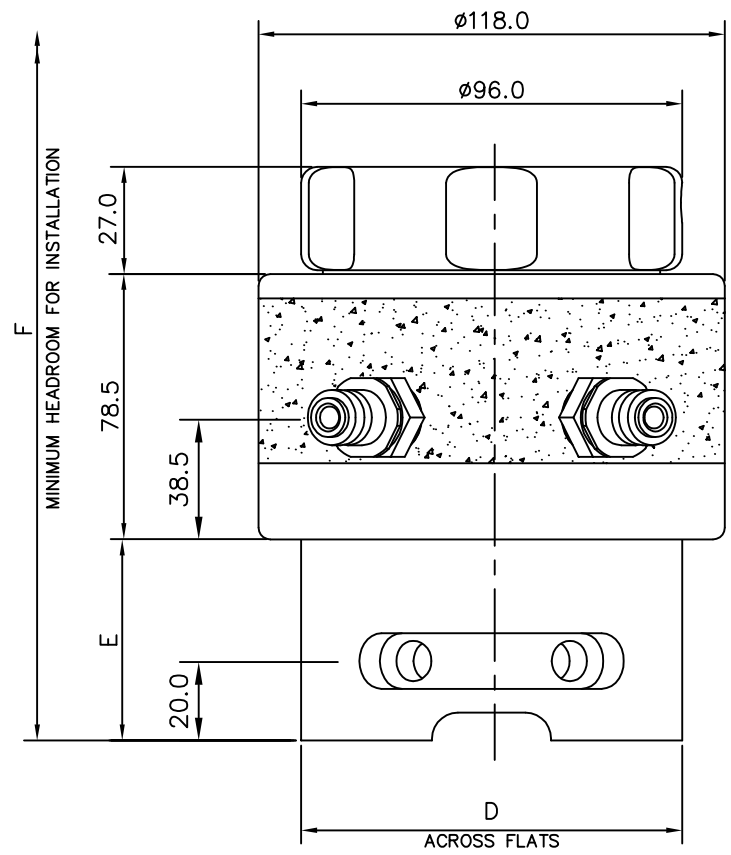
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General Tol. ±0.25 US0	Quantity -	Material -	Heat Treatment -	Finish Processes -
Surface Finish 3.2 µm US0	Drawn by I.O'BRIEN		Checked by D.CAMPBELL	Date 04/06/2013
Geometric Tol. ◎ 0.10 // 0.20 ⊕ 0.25	File Name -		Scale NTS	
SPX			Title SRT2 HYDRAULIC TENSIONER GA	
Drawing Number SRTGA020001			Edition 1	Sheet 1/1

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	I.O'BRIEN

Dimensions in MILLIMETRES

DO NOT SCALE

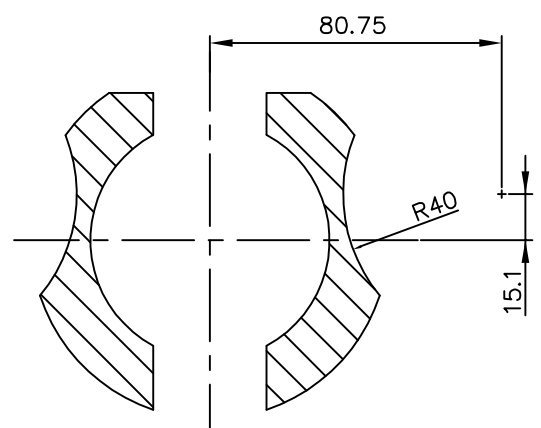
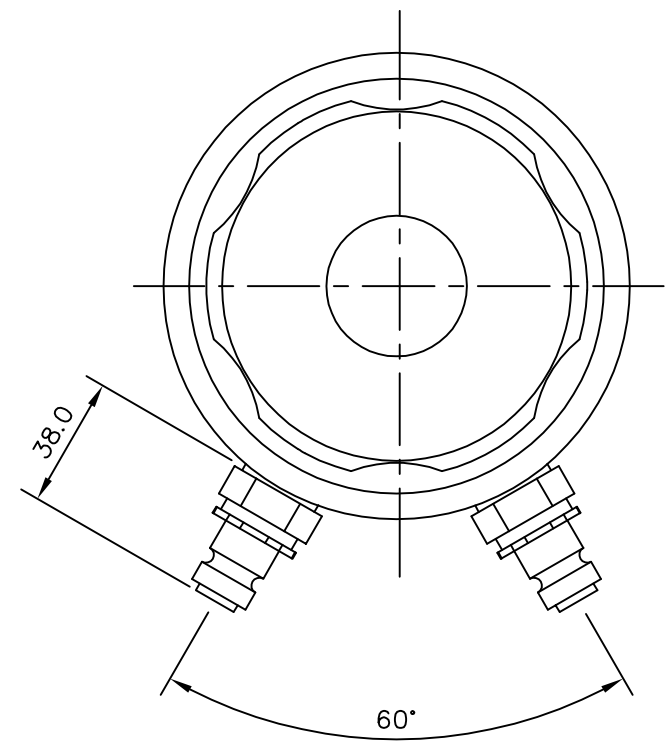


SRT3 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 4401 mm² (6.82 in²)
- LOAD AT MWP : 660 kN (148381 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT



DETAIL A
SRT3 1-1/2"/M39 BRIDGE
FOOTPRINT DETAIL 2010 ONWARD
(PREVIOUS DESIGN ØA=100.5, D=96.0)

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
1-1/4" 8UN	2"	SRTAS030003	92.0	35.0	65*	88.0	44.0	190.0	62.0	36.0
1-3/8" 8UN	2-3/16"	SRTAS030005	96.0	38.0	63*	-	47.0	197.0	67.5	39.0
1-1/2" 8UN	2-3/8"	SRTAS030007	105.0	42.0	68*	DETAIL A	50.5	203.0	73.5	42.5
1-5/8" 8UN	2-9/16"	SRTAS030009	104.5	41.0	59*	-	53.5	209.0	79.0	45.5

M33 x 3.5	50mm	SRTAS030011	92.0	35.0	65*	88.0	44.0	192.0	62.0	30.0
M36 x 4.0	55mm	SRTAS030012	96.0	38.0	63*	-	47.0	198.0	67.5	33.0
M39 x 4.0	60mm	SRTAS030013	105.0	42.0	68*	DETAIL A	50.5	204.0	73.5	35.5
M42 x 4.5	65mm	SRTAS030014	104.5	41.0	59*	-	53.5	211.0	79.0	38.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

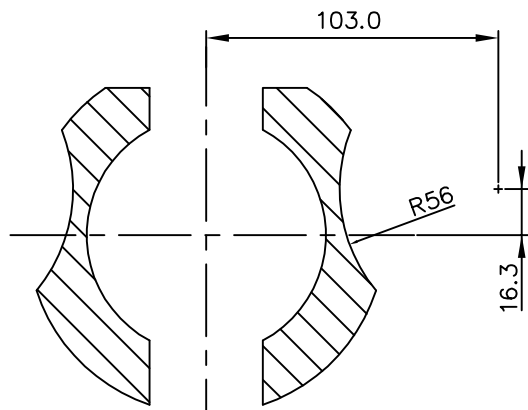
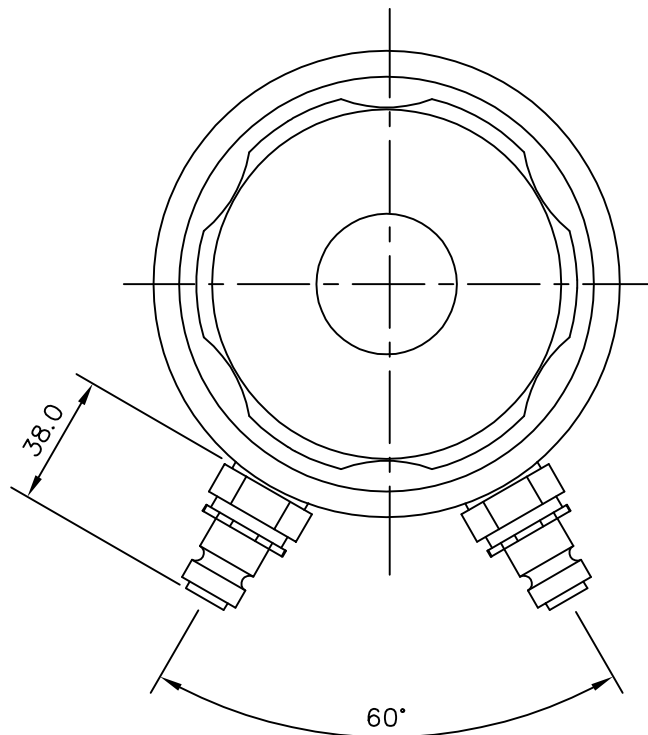
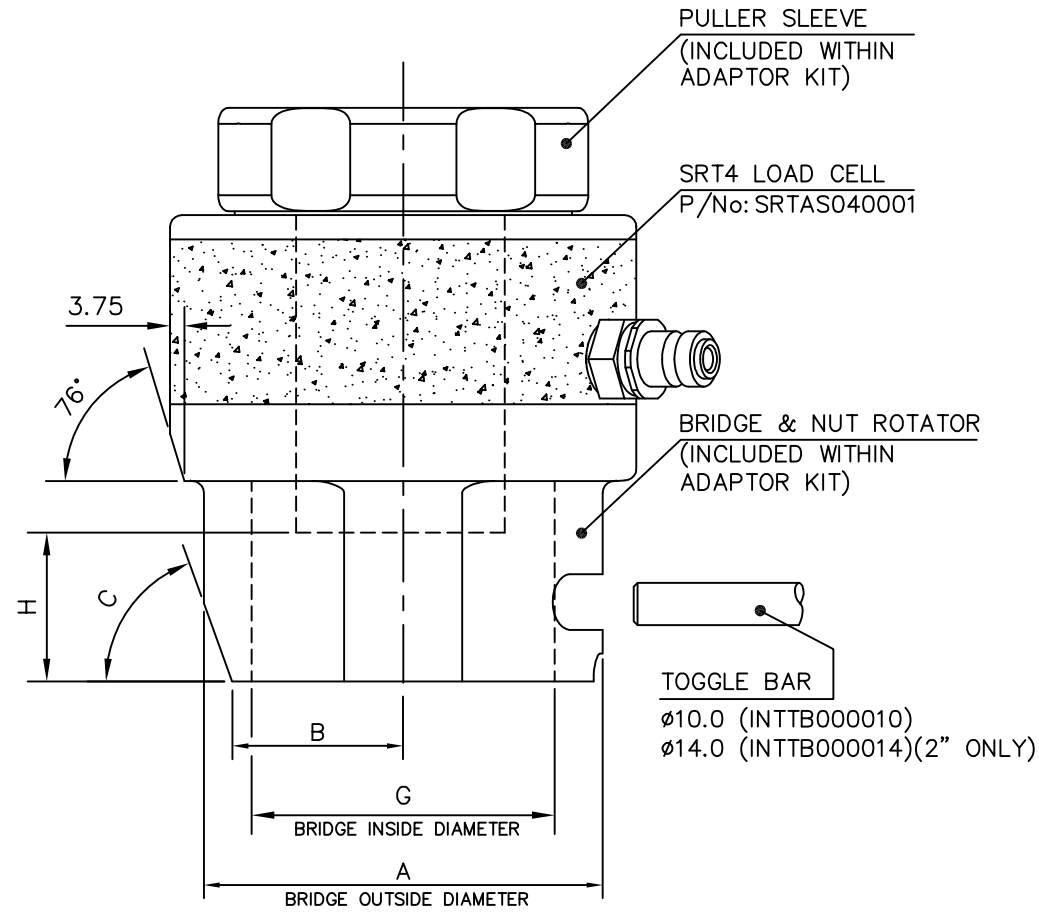
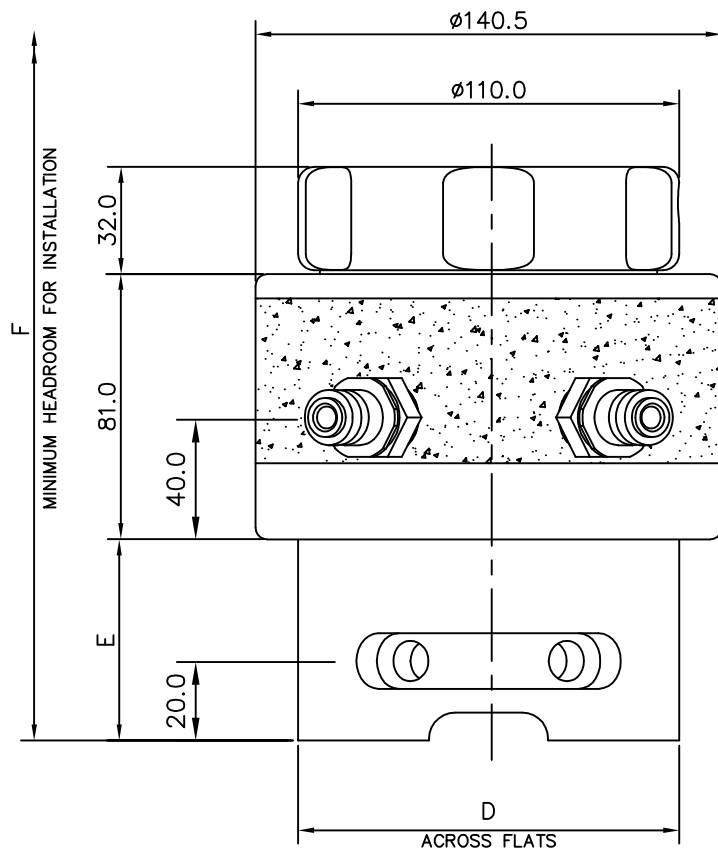
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General Tol. ±0.25 USO	Quantity -	Material -	Heat Treatment -	Finish Processes -
Surface Finish 3.2 µm USO	Drawn by I.O'BRIEN		Checked by D.CAMPBELL	File Name -
Geometric Tol. ◎ 0.10 // 0.20 ⊕ 0.25	Date 04/06/2013		Scale NTS	
Title SRT3 HYDRAULIC TENSIONER GA			Drawing Number SRTGA030001	Edition 1
Sheet 1/1				

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	I.O'BRIEN

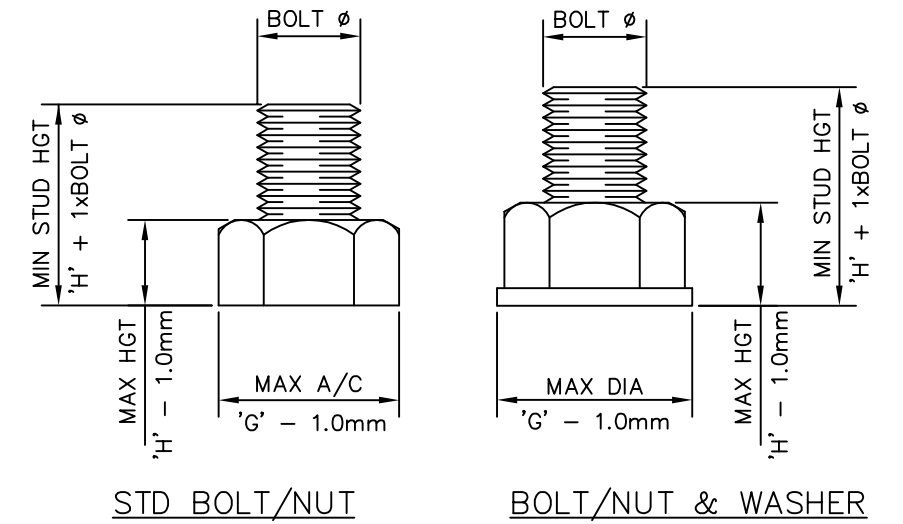
Dimensions in MILLIMETRES



DETAIL A
SRT4 1-3/4"/M45 BRIDGE
FOOTPRINT DETAIL 2010 ONWARD
(PREVIOUS DESIGN $\phi A=118.0$, NO FLATS)

BOLT/NUT INFORMATION

DO NOT SCALE



SRT4 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 6668 mm² (10.34 in²)
- LOAD AT MWP : 1000 kN (224820 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
1-1/2" 8UN	2-3/8"	SRTAS040004	112.0	42.0	64*	-	50.5	211.0	73.0	42.5
1-5/8" 8UN	2-9/16"	SRTAS040006	114.0	45.0	67*	-	53.5	217.0	79.0	45.5
1-3/4" 8UN	2-3/4"	SRTAS040008	126.0	52.0	69*	DETAIL A	57.0	225.0	84.5	49.0
1-7/8" 8UN	2-15/16"	SRTAS040010	123.0	51.0	68*	114.0	60.0	230.0	89.5	52.0
2" 8UN	3-1/8"	SRTAS040012	128.0	52.0	61*	120.0	63.0	236.0	95.5	55.0

M39 x 4.0	60mm	SRTAS040014	112.0	42.0	64*	-	50.5	212.0	73.0	35.5
M42 x 4.5	65mm	SRTAS040015	114.0	45.0	67*	-	53.5	218.0	79.0	38.0
M45 x 4.5	70mm	SRTAS040016	126.0	52.0	69*	DETAIL A	57.0	225.0	84.5	40.0
M48 x 5.0	75mm	SRTAS040017	123.0	51.0	68*	114.0	60.0	231.0	89.5	42.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

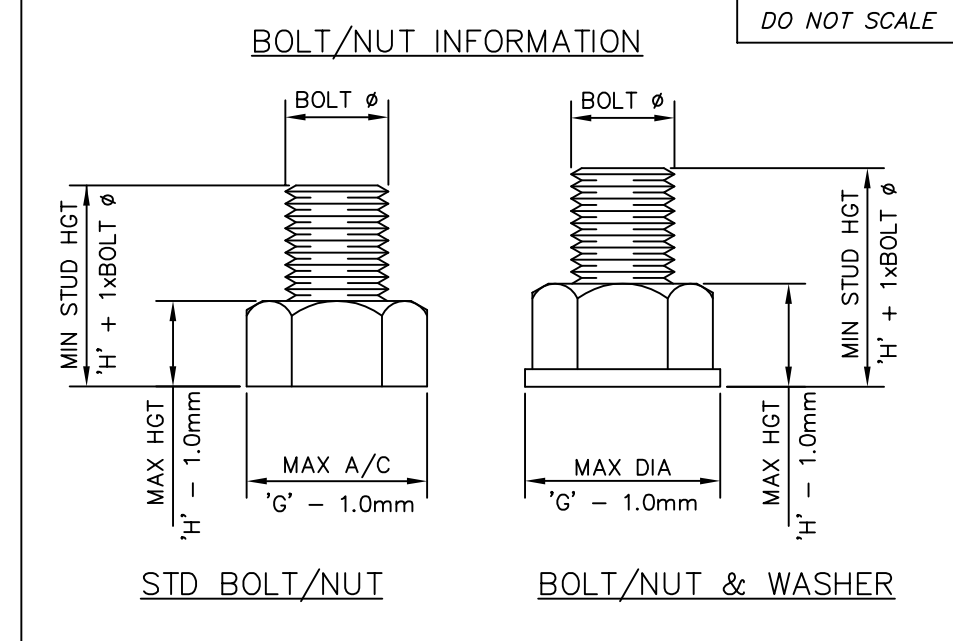
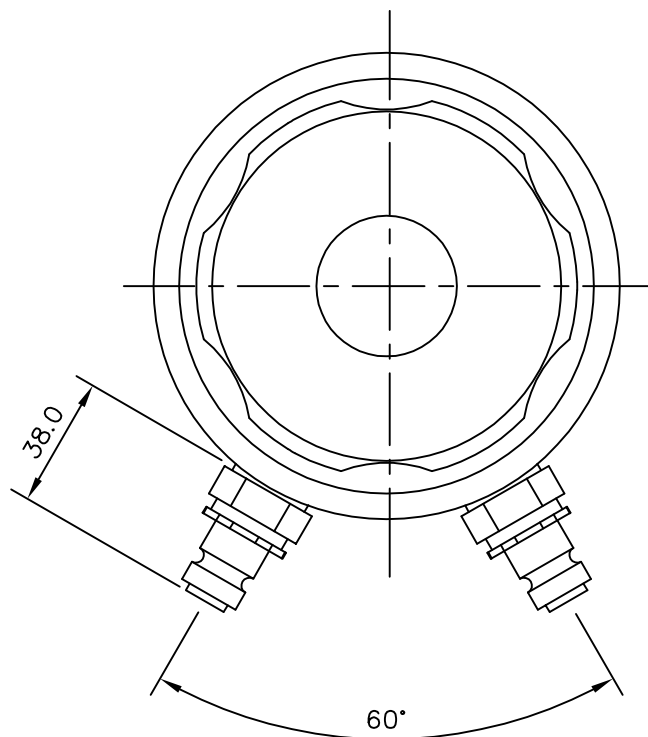
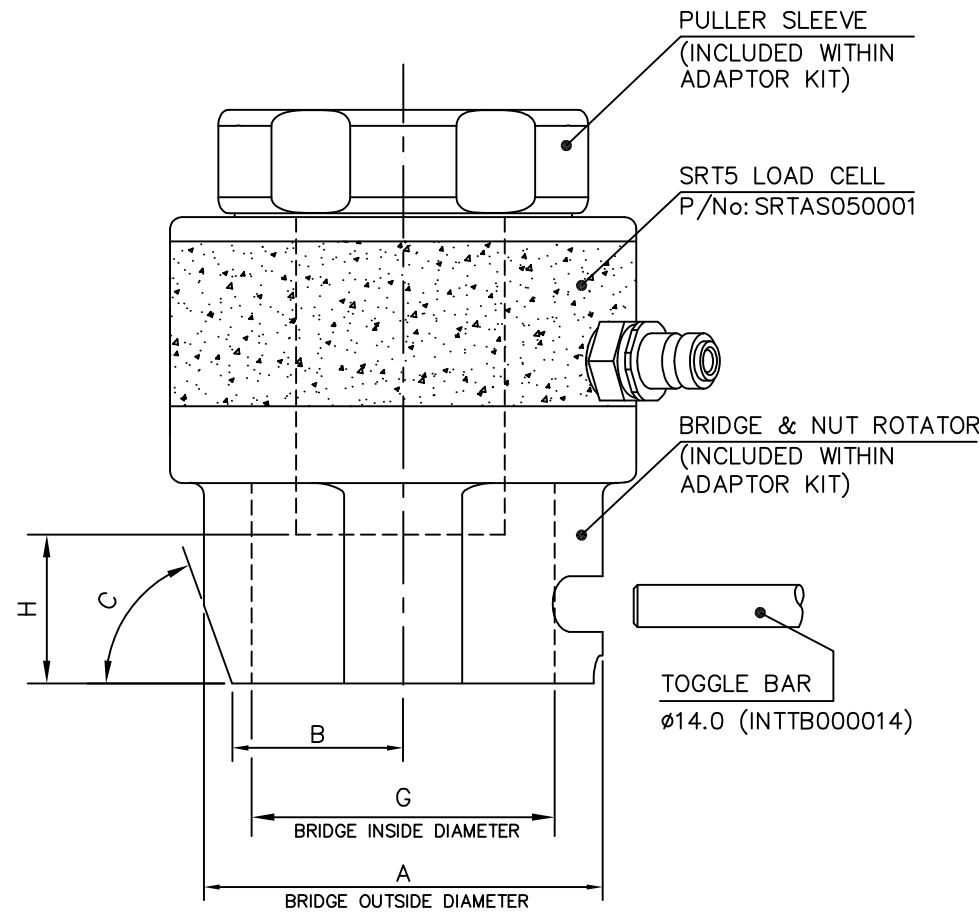
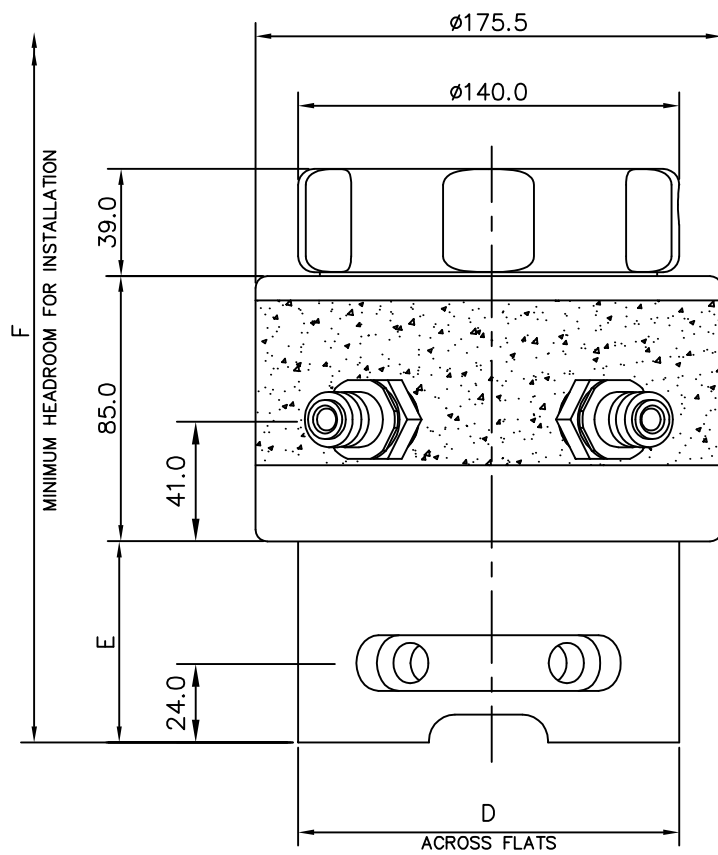
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General Tol.	Quantity	Material	Heat Treatment	Finish Processes		
±0.25 USO	-	-	-	-		
Surface Finish	-					
3.2 µm USO	-					
Geometric Tol.	Drawn by		Checked by	File Name	Date	Scale
◎ 0.10	I.O'BRIEN		T.DODDS	-	07/09/2011	NTS
// 0.20	<div style="text-align: center;"> </div>					
⊕ 0.25						
Title				SRT4 HYDRAULIC TENSIONER GA		
Drawing Number				Edition		Sheet
SRTGA040001				1		1/1

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	A.DONALDSON

Dimensions in MILLIMETRES



SRT5 TENSIONER SPECIFICATIONS

MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
 MAX STROKE : 10 mm (0.394")
 HYDRAULIC AREA : 10003 mm² (15.50 in²)
 LOAD AT MWP : 1500 kN (337230 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
2" 8UN	3-1/8"	SRTAS050004	134.0	52.0	61*	120.0	63.0	248.0	95.5	55.0
2-1/4" 8UN	3-1/2"	SRTAS050006	148.0	58.0	60*	138.0	69.5	261.0	106.5	61.5
2-1/2" 8UN	3-7/8"	SRTAS050008	153.0	63.0	60*	153.0	76.0	274.0	118.0	68.0
2-3/4" 8UN	4-1/4"	SRTAS050010	165.0	70.0	60*	156.0	82.0	286.0	129.5	74.0

M52 x 5.0	80mm	SRTAS050012	134.0	52.0	61*	120.0	63.0	249.0	95.5	46.0
M56 x 5.5	85mm	SRTAS050013	148.0	58.0	60*	138.0	69.5	260.0	106.5	49.0
M60 x 5.5	90mm	SRTAS050015	148.0	58.0	60*	138.0	69.5	264.0	106.5	52.0
M64 x 6.0	95mm	SRTAS050016	153.0	63.0	60*	153.0	76.0	274.0	118.0	55.0
M68 x 6.0	100mm	SRTAS050018	153.0	63.0	60*	153.0	76.0	278.0	118.0	58.0
M70 x 6.0	100mm	SRTAS050020	153.0	63.0	60*	153.0	76.0	280.0	118.0	58.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

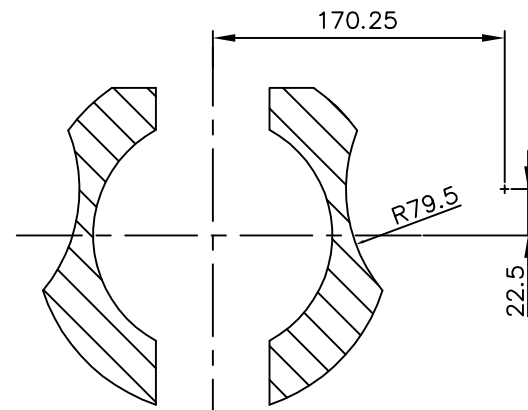
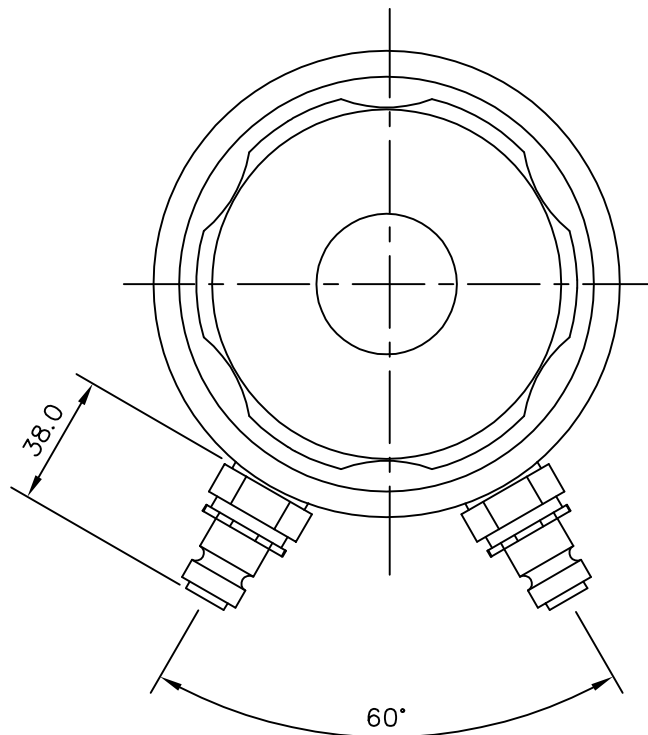
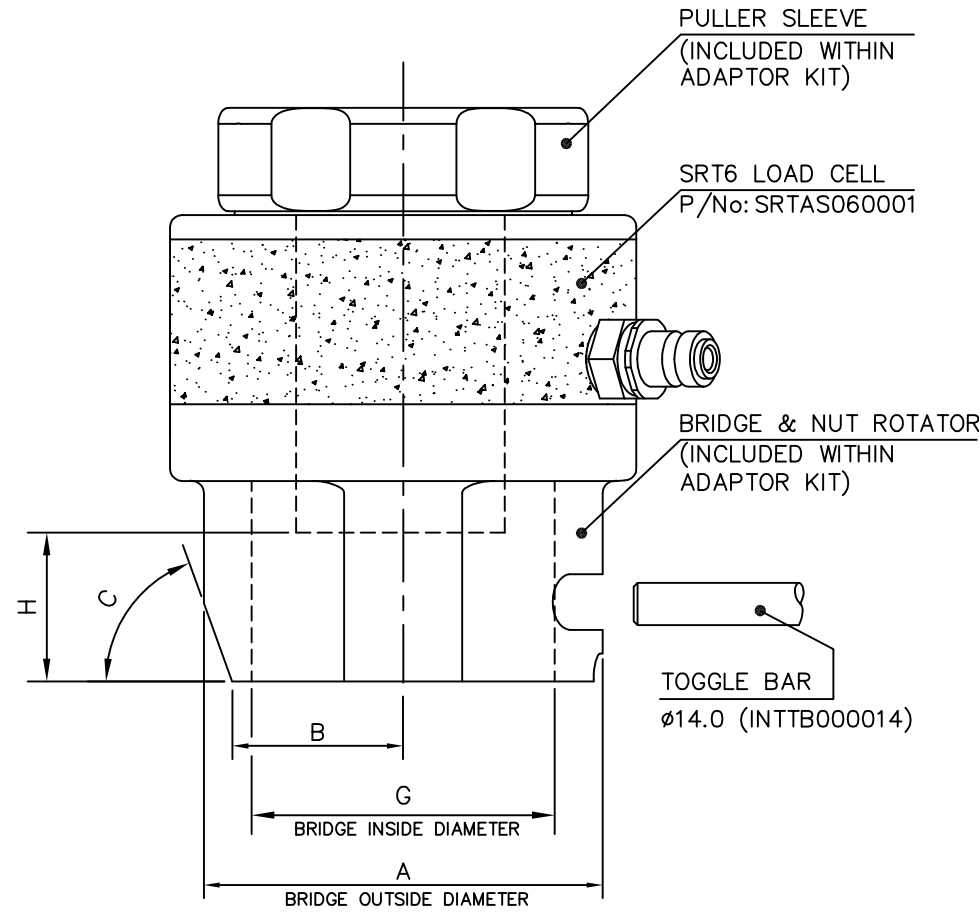
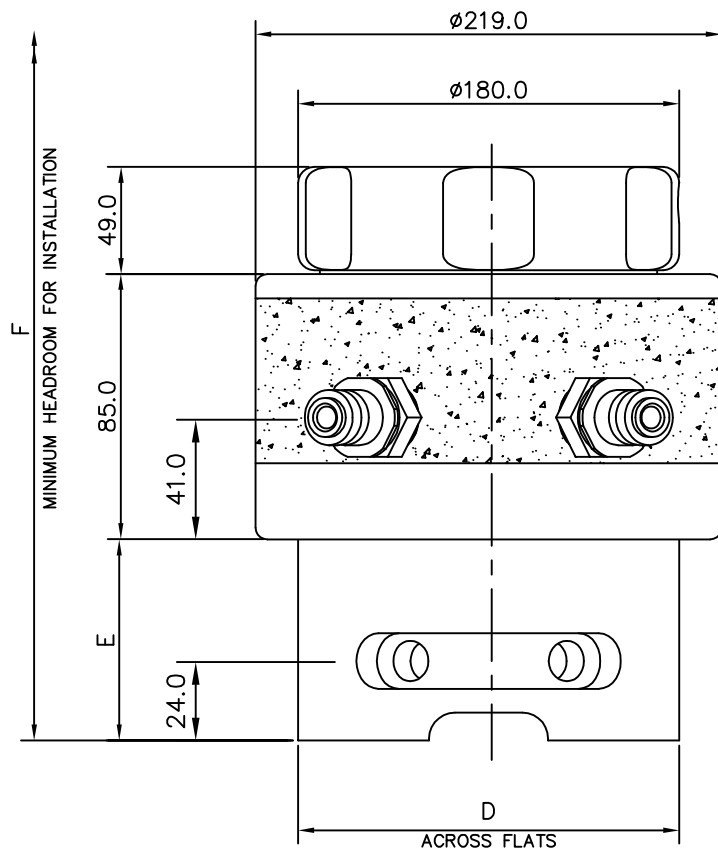
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General Tol.	Quantity	Material	Heat Treatment	Finish Processes
±0.25 US0	-	-	-	-
Surface Finish	-			
3.2 µm US0	-			
Geometric Tol.	Drawn by	Checked by	File Name	Date
◎ 0.10	I.O'BRIEN	T.DODDS	-	04/06/2013
// 0.20	Title			
⊕ 0.25	SRT5 HYDRAULIC TENSIONER GA			
Drawing Number			Edition	Sheet
SRTGA050001			1	1/1

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	A.DONALDSON

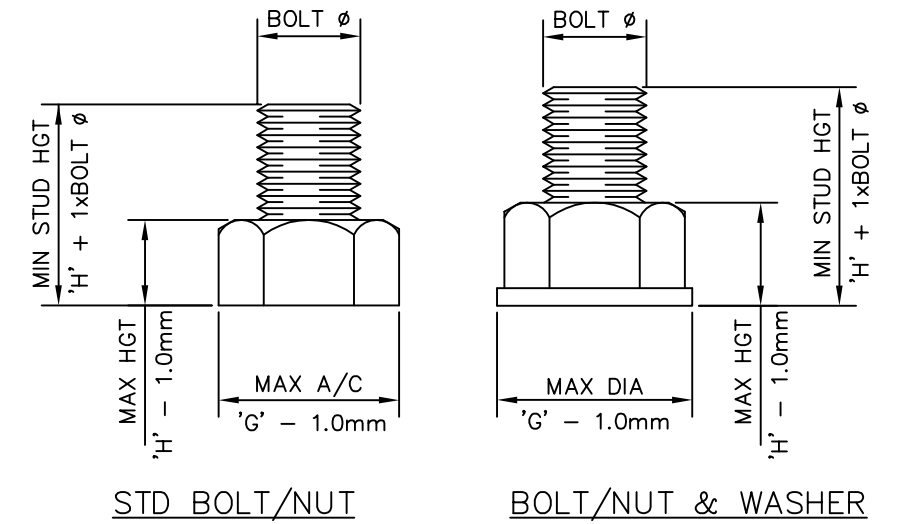
Dimensions in MILLIMETRES



DETAIL A
SRT6 3-1/2" / M90 BRIDGE
FOOTPRINT DETAIL DEC 2013 ONWARD
(PREVIOUS DESIGN ØA=205.0, NO FLATS)

BOLT/NUT INFORMATION

DO NOT SCALE



SRT6 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 16671 mm² (25.84 in²)
- LOAD AT MWP : 2500 kN (562050 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
2-3/4" 8UN	4-1/4"	SRTAS060004	172.0	72.0	60°	157.0	82.0	294.0	129.5	74.0
3" 8UN	4-5/8"	SRTAS060006	182.0	80.0	64°	-	89.0	307.0	140.0	81.0
3-1/4" 8UN	5"	SRTAS060008	190.0	84.0	60°	-	95.0	320.0	151.0	87.0
3-1/2" 8UN	5-3/8"	SRTAS060010	205.0	88.0	60°	DETAIL A	101.0	332.0	163.0	93.0

M72 x 6.0	105mm	SRTAS060014	172.0	72.0	60°	157.0	82.0	297.0	129.5	62.0
M76 x 6.0	110mm	SRTAS060016	182.0	80.0	64°	-	89.0	308.0	140.0	65.0
M80 x 6.0	115mm	SRTAS060018	182.0	80.0	64°	-	89.0	312.0	140.0	68.0
M85 x 6.0	120mm	SRTAS060020	190.0	84.0	60°	-	95.0	323.0	151.0	72.0
M90 x 6.0	130mm	SRTAS060022	205.0	88.0	60°	DETAIL A	101.0	334.0	163.0	76.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

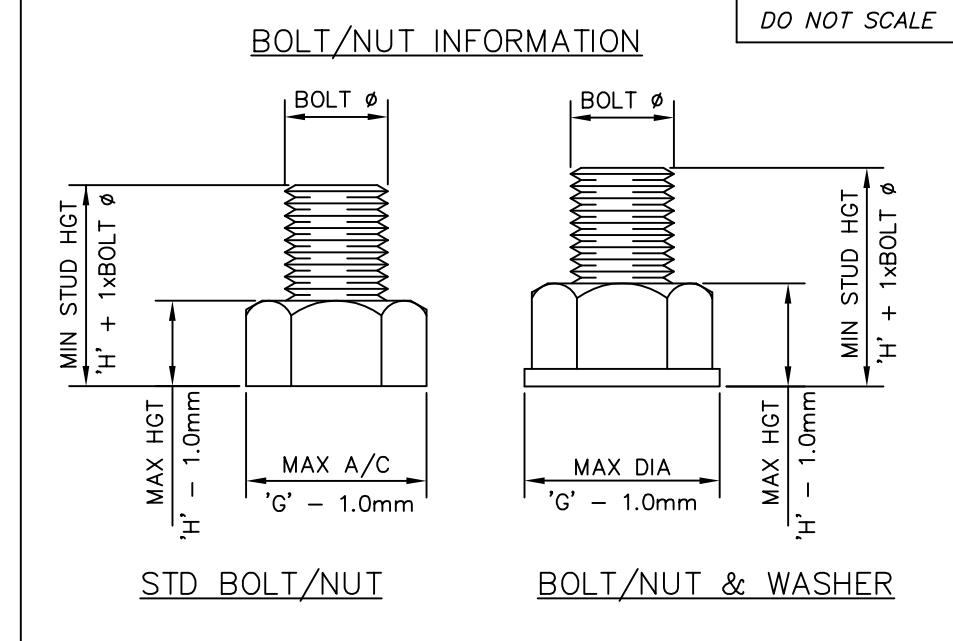
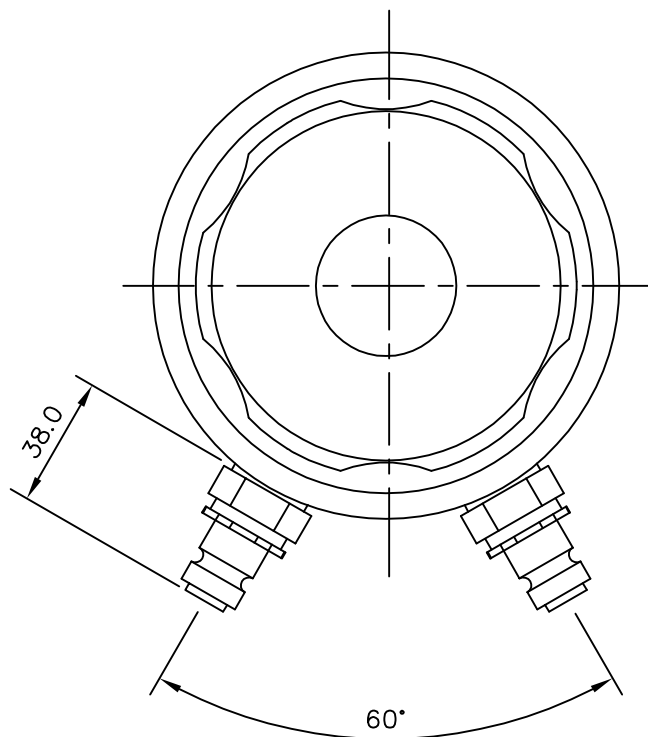
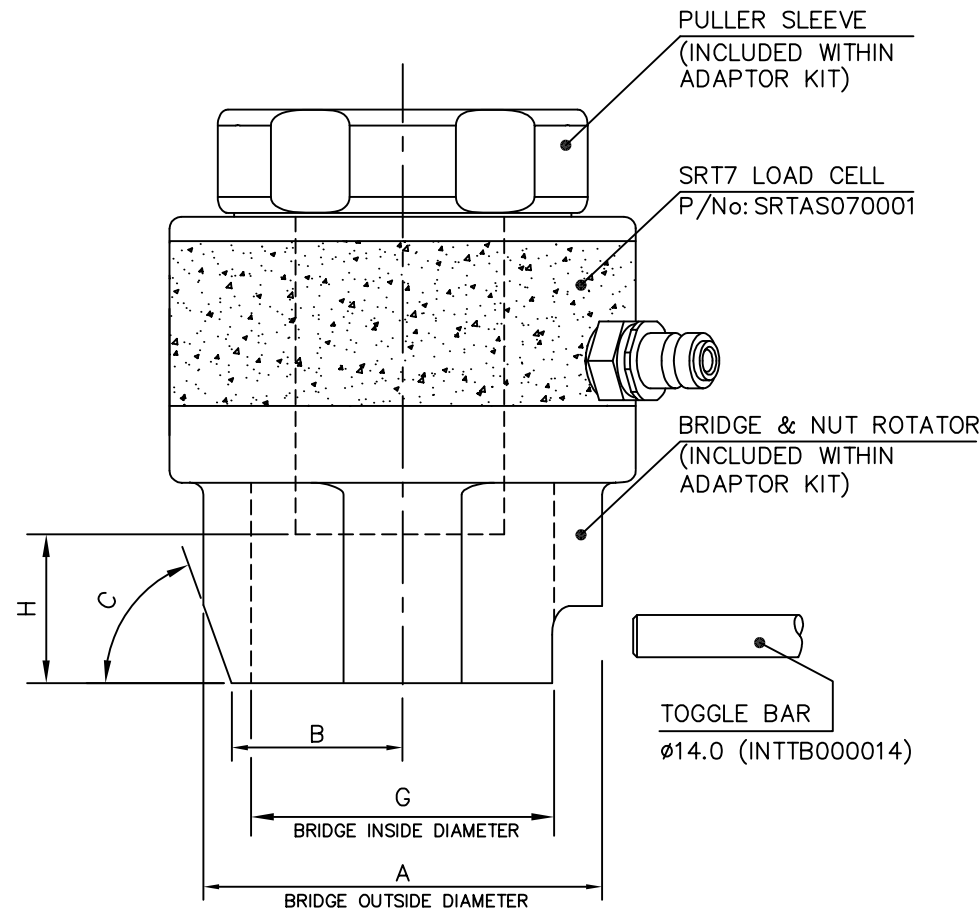
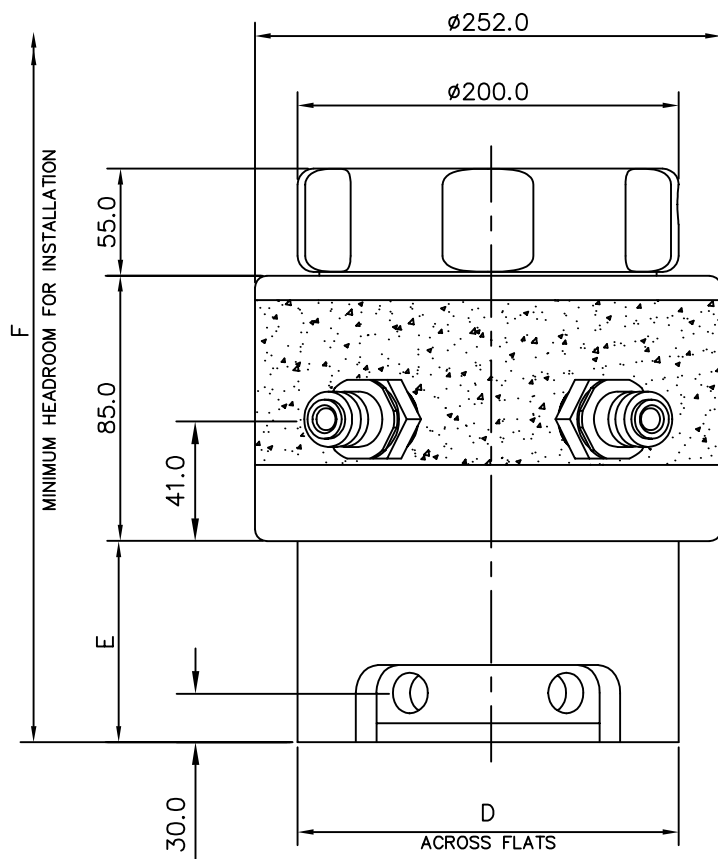
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General Tol.	Quantity	Material	Heat Treatment	Finish Processes
±0.25 USO	-	-	-	-
Surface Finish	Drawn by: I.O'BRIEN Checked by: D.CAMPBELL File Name: - Date: 04/06/2013 Scale: NTS			
3.2 µm USO	Title: SRT6 HYDRAULIC TENSIONER GA Drawing Number: SRTGA060001 Edition: 1 Sheet: 1/1			
Geometric Tol.	© 0.10 // 0.20 ⊕ 0.25			

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED. DETAIL A ADDED.	25/9/13	D.CAMPBELL	I.O'BRIEN

Dimensions in MILLIMETRES



SRT7 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 21339 mm² (33.08 in²)
- LOAD AT MWP : 3200 kN (719424 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
3-1/2" 8UN	5-3/8"	SRTAS070004	230.0	88.0	60°	200.0	101.0	339.0	163.0	93.0
3-3/4" 8UN	5-3/4"	SRTAS070006	235.0	94.0	60°	200.0	107.0	352.0	174.0	99.0
4" 8UN	6-1/8"	SRTAS070008	242.0	114.0	60°	210.0	114.0	366.0	185.0	106.0

M90 x 6.0	130mm	SRTAS070010	230.0	88.0	60°	200.0	101.0	341.0	163.0	76.0
M95 x 6.0	135mm	SRTAS070012	230.0	88.0	60°	200.0	101.0	346.0	163.0	80.0
M100 x 6.0	145mm	SRTAS070014	235.0	94.0	60°	200.0	107.0	357.0	174.0	84.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

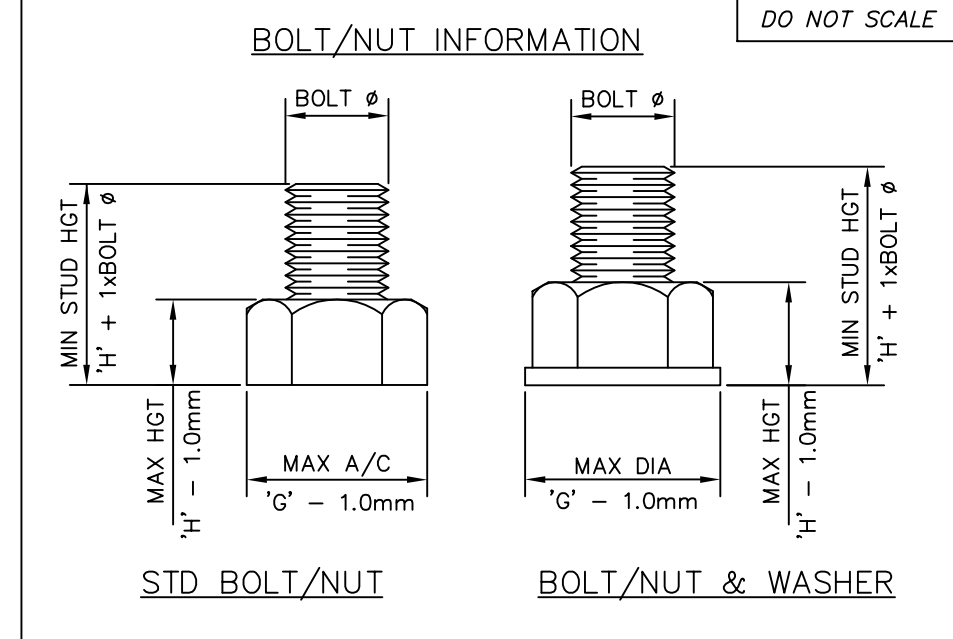
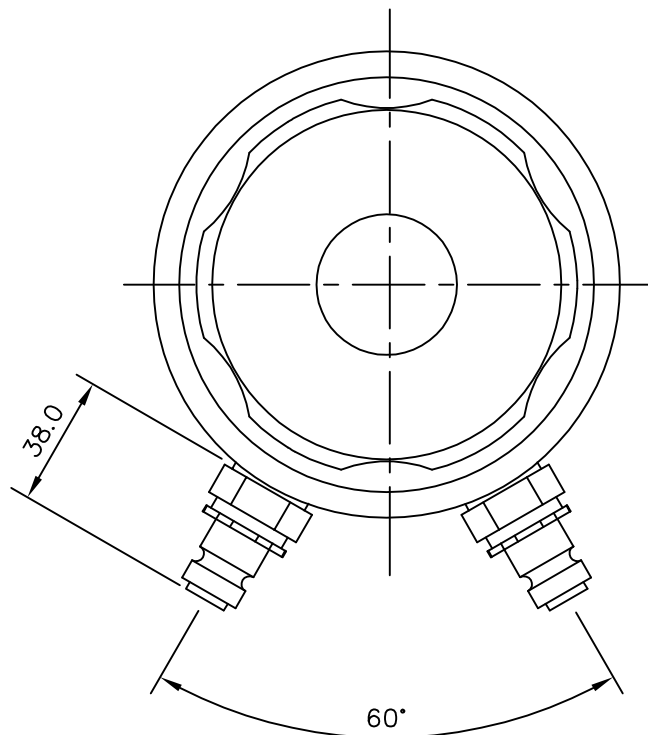
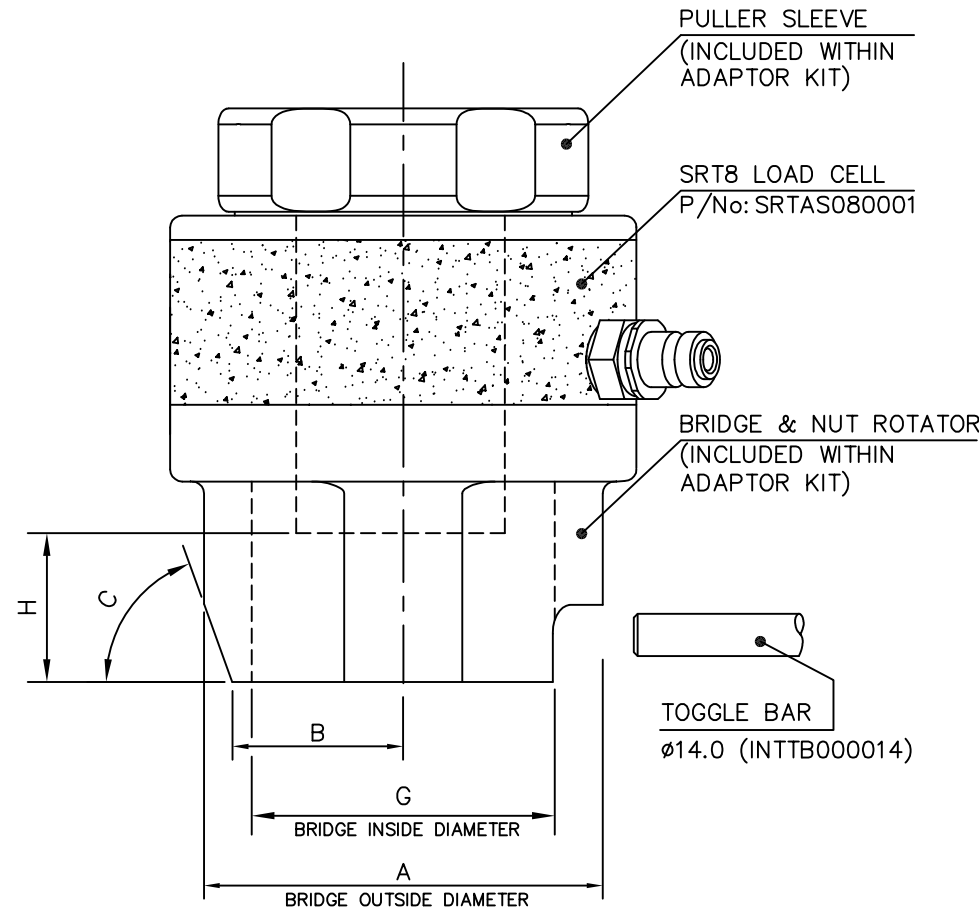
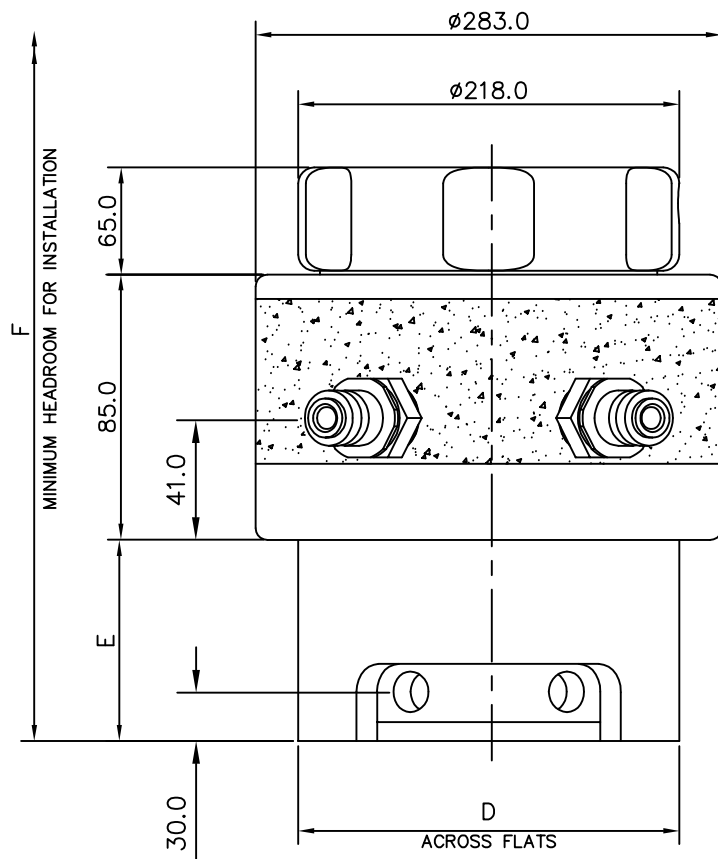
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General Tol. ±0.25 USO	Quantity -	Material -	Heat Treatment -	Finish Processes -
Surface Finish 3.2 µm USO	Drawn by I.O'BRIEN		Checked by D.CAMPBELL	Date 04/06/2013
Geometric Tol. ◎ 0.10 // 0.20 ⊕ 0.25	File Name -		Scale NTS	Title SRT7 HYDRAULIC TENSIONER GA
Drawing Number SRTGA070001			Edition 1	Sheet 1/1

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	I.O'BRIEN

Dimensions in MILLIMETRES



SRT8 TENSIONER SPECIFICATIONS

- MAX WORKING PRESSURE : 1500 Bar (21,750 psi)
- MAX STROKE : 10 mm (0.394")
- HYDRAULIC AREA : 27340 mm² (42.38 in²)
- LOAD AT MWP : 4100 kN (921762 lbf)

TENSIONER FEATURES

- AUTOMATIC SPRING RETURN PISTON
- OVERSTROKE ELIMINATOR VALVE
- PISTON STROKE INDICATOR
- QUICK CONNECT ADAPTOR KIT

BOLT DIA	NUT A/F	ADAPTOR KIT PART NUMBER	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
4" 8UN	6-1/8"	SRTAS080004	255.0	114.0	60°	210.0	114.0	374.0	185.0	106.0
4-1/4" 8UN	6-1/2"	SRTAS080006	260.0	114.0	60°	224.0	120.0	387.0	197.0	112.0
4-1/2" 8UN	6-7/8"	SRTAS080008	270.0	117.0	60°	232.0	127.0	400.0	207.0	119.0

M105 x 6.0	150mm	SRTAS080010	255.0	114.0	60°	210.0	114.0	378.0	185.0	88.0
M110 x 6.0	155mm	SRTAS080012	255.0	114.0	60°	210.0	114.0	383.0	185.0	92.0
M115 x 6.0	165mm	SRTAS080014	260.0	114.0	60°	224.0	120.0	394.0	197.0	96.0

NOTE: METRIC ADAPTOR KITS DESIGNED TO SUIT NUTS TO BS3692 (i.e. NUT HEIGHT APPROX 0.8 x BOLT DIA)

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General Tol.	Quantity	Material	Heat Treatment	Finish Processes			
±0.25 USO	-	-	-	-			
Surface Finish							
3.2 µm USO							
Geometric Tol.	Drawn by		Checked by	File Name	Date	Scale	
◎ 0.10	I.O'BRIEN		T.DODDS	-	04/06/2013	NTS	
// 0.20							
⊕ 0.25							
				Title		SRT8 HYDRAULIC TENSIONER GA	
				Drawing Number		SRTGA080001	
				Edition		1	
				Sheet		1/1	

Rev	Revision Description	Date	Signature	Checked
1	BOLT DATA ADDED	25/9/13	D.CAMPBELL	I.O'BRIEN